

Forward-looking statements

During this presentation, we make certain forward-looking statements concerning plans and expectations for Eastman Chemical Company. We caution you that actual events or results may differ materially from our plans and expectations. Please see our Form 10-K for 2012 filed with the Securities and Exchange Commission for risks and uncertainties which could cause actual results to differ materially from current expectations.

Non-GAAP and pro forma combined financial measures

All historical financial measures referenced in this presentation are non-GAAP financial measures that exclude certain items. Reconciliations to the most directly comparable GAAP financial measures and other associated disclosures, including descriptions of the excluded items, are available in the Company's Form 10-K for the presented periods.

Revenues and operating earnings are presented on a pro forma combined basis, assuming the acquisition of Solutia had been completed on January 1, 2012, that reflected actual results for second half 2012 and proforma combined results for first six months 2012. See the Company's Form 10-K for 2012.



Eastman Chemical Company: A long history of creative thinking and industry solutions

 1920 – Tennessee Eastman established to manufacture raw materials for the photographic industry

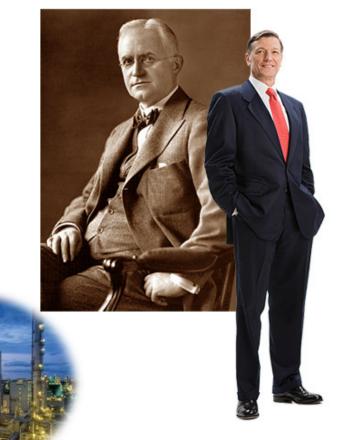
 1940s – Eastman products and engineering capabilities contribute to Allied victory in World War II

1952 – Texas Operations begins production;
 Eastman introduces Acetate Tow

 1983 – Opens first commercial coal gasification facility in the United States

■ 1994 – Spin-off from Eastman Kodak

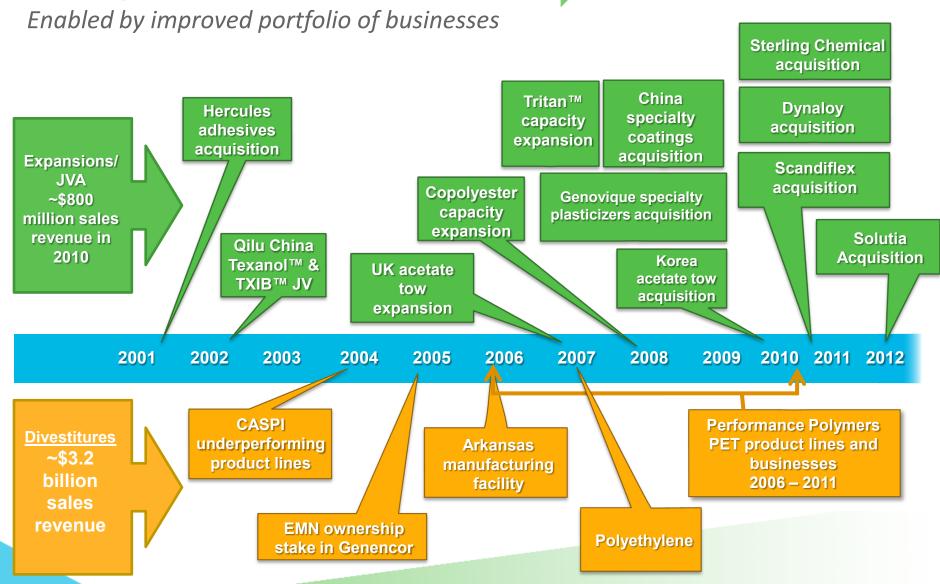
2012 – Eastman acquires Solutia for \$4.8B







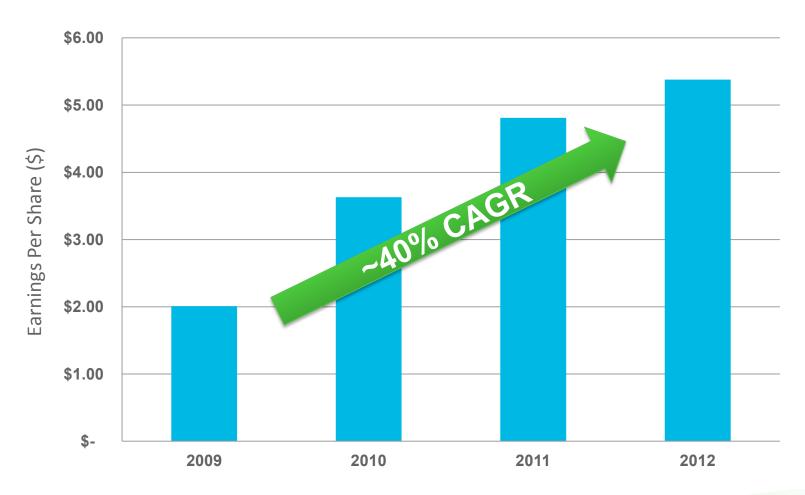
Strategic shift





Strategic shift

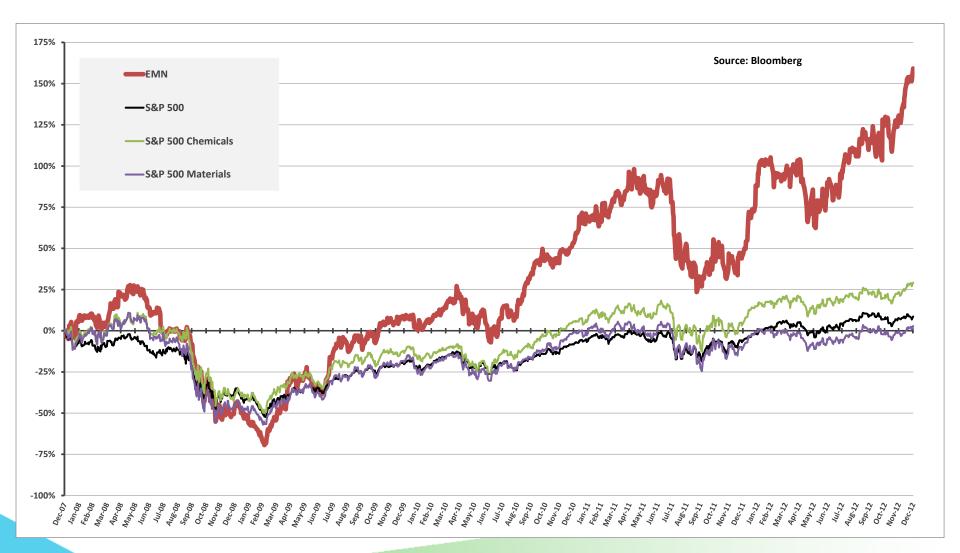
Earnings growth driven by strategic portfolio decisions





Strategic shift

5-Year Total Shareholder Return far exceeds key indices





Who we are

- A global specialty chemicals company headquartered in Kingsport, Tennessee
- Approximately 13,500 employees and over 40 manufacturing sites around the globe
- A company dedicated to environmental stewardship, social responsibility and economic growth
- Two-time ENERGY STAR® Partner of the Year (2013 & 2012)
- 2012 sales revenue of approximately \$9.1 billion



Our manufacturing locations



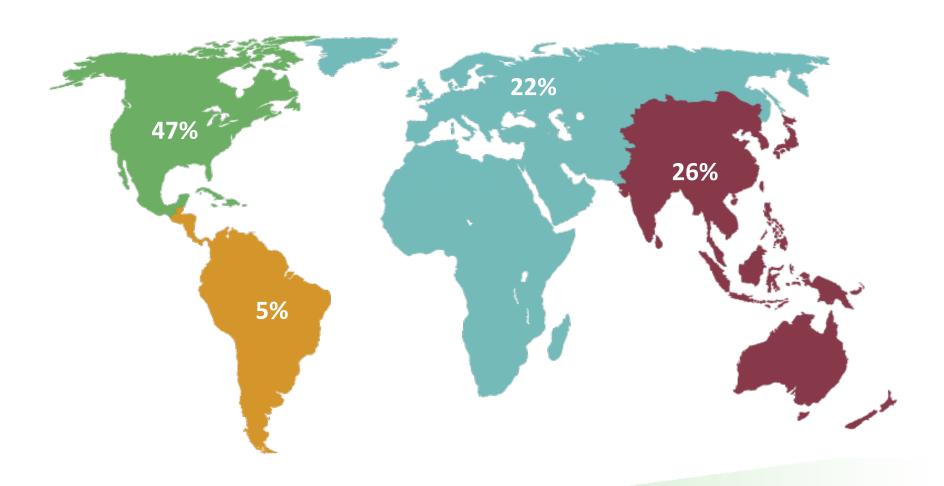
Alvin, TX
Anniston, AL
Antwerp, Belgium
Axton, VA
Canoga Park, CA
Cartersville, GA
Chestertown, MD
Chicago, IL
Columbia, SC

Dresden, Germany
Franklin, VA
Ghent, Belgium
Indianapolis, IN
Itupeva, Brazil
Jefferson, PA
Jurong Island, Singapore
Kashima, Japan
Kingsport, TN

Kohtla-Jarve, Estonia Kuantan, Malaysia Lemoyne, AL Longview, TX Martinsville, VA Middelburg, the Netherlands Monongahela, PA Newport, Wales Nienburg, Germany Santo Toribio, Mexico Sao Jose Dos Campos, Brazil Sao Paulo, Brazil Sauget, IL Sete, France Springfield, MA Sun Prairie, WI Suzhou, China Taipei, Taiwan Texas City, TX
Tongxiang, China
Trenton, MI
Ulsan, Korea
Uruapan, Mexico
Workington, England
Wuhan, China
Zibo City, China



2012 Revenue by geography



Geographic diversity is a source of strength



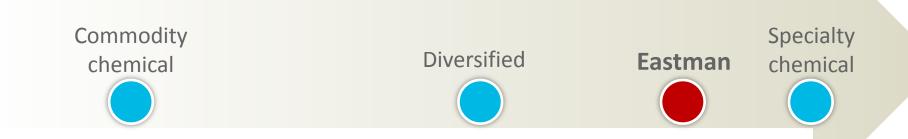
Eastman: A specialty chemical company <u>delivering</u> consistent, superior value

- Market-driven approach to growth
- Leveraging world-class technology platforms
- Leading positions in attractive end-markets
- Customer-focused to meet persistent, unmet needs
- Geographically diversified and well-positioned in key growth regions
- Advantaged cost-position with ability to "value up"



Eastman: A portfolio of specialty businesses

- Consistent, superior earnings growth
- Leading positions in diverse, attractive end-markets
- Innovative technology platforms
- Management track record of outperformance





End-market diversity is a source of strength

2012 sales revenue





Eastman is a market leader

of our sales revenue is from product lines in

leading market positions

Additives & Functional Products Adhesives & **Plasticizers**

Advanced Materials

Fibers



- #1 or #2
- Acetate tow
- Acetate yarn



#1

- Cellulosic polymers
- Insoluble sulfurs
- Ketones



#1 or #2

- Non-phthalate plasticizers
- Hydrocarbon resins

#1

- Copolyester
- **PVB** sheet
- Branded window film
- Cellulosic polymers



- Oxo alcohols in **Americas**
- Heat transfer and aviation hydraulic fluids



Sustainability at Eastman

Creating value through environmental stewardship, social responsibility and economic growth

Our commitment:

- Leverage sustainability as a driver of growth
- -Increase our transparency in all aspects of sustainability
- Recognize we are on a journey and continue to make improvements in sustainable practices
- Longstanding history of being a responsible stewardeconomically, environmentally and socially









Strategy for delivering consistent, superior value

Grow portfolio
>GDP with
sustainable
margins

- Attractive endmarkets
- Innovative applications
- Leverage existing investments

High-margin, organic growth beyond the current portfolio

- Leverage world-class technology platforms
- New products
- Addressing global market trends

Balanced approach to capital allocation

- Organic growth
- M&A
- Return cash to stockholders

A simple strategy, well executed



Strong financial objectives reflect portfolio of specialty businesses

EPS growth

~\$8 in 2015 >14% CAGR

Sales revenue growth

Global GDP+

Free cash flow

>\$2 billion free cash flow 2012 – 2015 after funding organic growth

ROIC

Value-creating spread above cost of capital



Growth driven by long-term global trends

Energy efficiency

- High energy prices, especially in emerging markets
- Energy efficiency standards driving innovation in transportation and building & construction

Emerging middle class

- Global middle class growing by >70 million people annually, led by Asia
- Urbanization challenges result in more sophisticated building standards

Health and wellness

- Tightening health and consumer protection regulation
- Aging population and rising healthcare costs



Disciplined Capital Allocation

Capital Expenditures

Expected to be ~\$525 million in 2013

Support organic growth throughout the company

Debt

Significant repayment of Solutia acquisition termloan balance in 2013

Attractive debt maturity profile provides flexibility

Solid liquidity

Joint Ventures / Acquisitions

Execute announced joint ventures

Potential for bolt-on acquisitions

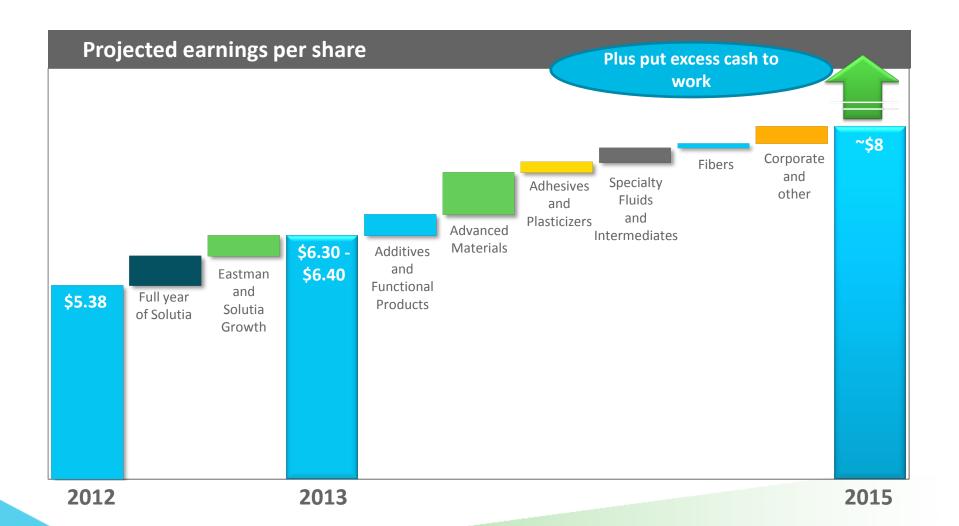
Dividend / Equity

Repurchase shares to offset dilution

Expect dividend to continue to increase with earnings



Consistent, superior earnings growth projected





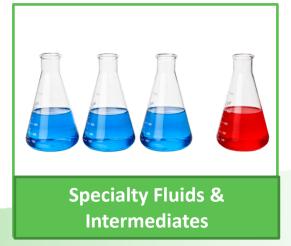
Our Business Segments













<u>Additives & Functional Products</u> - Stable, high-margin businesses with opportunities to accelerate earnings growth

2012 Sale Revenue by Product Line 35% 50% **15%** Other **Coatings Tires** Cellulosics Cellulosics Insoluble sulfur Ethylene Polyesters PPD antidegradants oxide Ethylene oxide derivatives Hydrocarbon resins derivatives Aldehyde derivatives Cellulosics Aldehyde Esters derivatives Esters

	Full Year 2012 Results (\$ in millions)				
S	ales Revenue	Operating Earnings	Operating Margin		
	\$1,613	\$395	24.5%		



<u>Adhesives & Plasticizers</u> - Solid business with continued attractive earnings and growth opportunities

2012 Sales Revenue by Product Line 55% 45%

Adhesives

- Hydrogenated hydrocarbon resins (Regalite™, Eastotac™, Regalrez™)
- Non-hydrogenated hydrocarbons (Kristalex™, Plastolyn™, Piccotac™)
- Rosins and amorphous polyolefins (Permalyn™, Pamolyn™, Eastoflex™)

Plasticizers

- Primary non-phthalate plasticizers (Eastman 168™, Eastman™ DOA)
- Niche non-phthalate plasticizers (Benzoflex™, Eastman TXIB™, Admex™, Eastman™ DBT)

Full Year 2012 Results (\$ in millions)				
Sale	es Revenue	Operating Earnings	Operating Margin	
	\$1,432	\$263	18.4%	



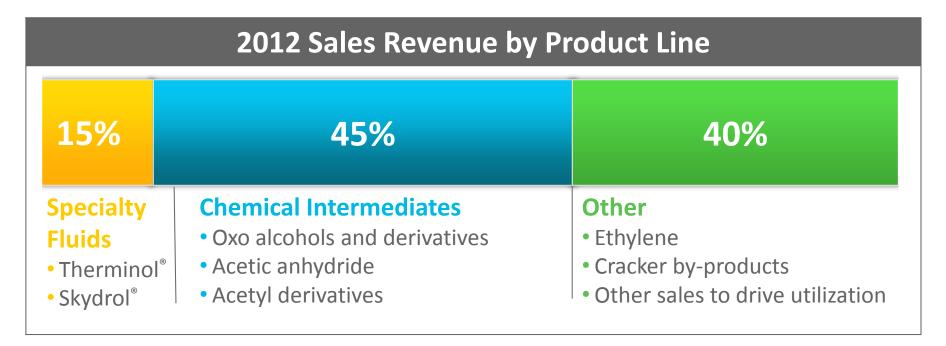
<u>Advanced Materials</u> - High-growth businesses well-positioned to accelerate earnings growth

2012 Sales Revenue by Product Line			
50%	35%	15%	
Specialty MaterialsCopolyesterCellulose esters	Interlayers • PVB resins	Performance Films • Window films	

Full Year 2012 Results (\$ in millions)				
Sales Revenue	Operating Earnings	Operating Margin		
\$2,254	\$210	9.3%		



<u>Specialty Fluids & Intermediates</u> - Providing targeted growth and solid base of earnings



Full Year 2012 Results (\$ in millions)				
Sales Revenue	Operating Earnings	Operating Margin		
\$2,473	\$359	14.5%		



Fibers

- <u>2012 Revenue</u> \$1.3B
- 2012 Operating Earnings \$388M
- 2012 Operating Margin 29.5%
- Poised to deliver 10th consecutive year of earnings growth
- Product Lines:
 - Acetate Tow
 - ~85% of 2012 revenue
 - Acetate Yarn
 - Acetyl Chemical Products







Eastman Price to Earnings Multiple* vs. Peers

